Service and Repair
Removal Heat Exchanger Left-Hand Drive

Remove:

- the heater hoses in the engine compartment. Use special pliers 1158957
- the seal and the plate.

Remove:
- the soundproofing panel.
- the stop lamp switch.
Remove:

- the tie strap for the pipes
- the screws for the heat exchanger
- the mounting brackets for the pipes.
- Position plenty of paper under the heat exchanger and around the pipes. Drain the coolant into a suitable container.
- detach the pipes and position them out of the way
- pull out the heat exchanger.

**Installation**

**Heat exchanger left-hand drive**

**NOTE:** Always use new O-rings

- Install the heat exchanger carefully
- Screw the heat exchanger into place
- Install the upper pipes
- Install the locking plate using round-nosed pliers
- Press in the pipes using a screwdriver. Press the catch using pliers
- Install the lower pipes
- Install the locking plate using round-nosed pliers
- Press in the pipe using a screwdriver. Press in the locking bracket using round-nosed pliers
- Install the tie strap for the pipes
- Install the seal and the plate
• Install the heating hoses in the engine compartment
• Start the engine and the heating system
• Fill the cooling system with coolant
• Check that the pipe connectors do not leak
• Install the soundproofing panel.